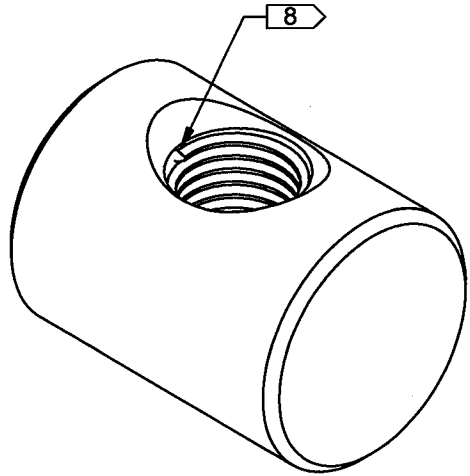
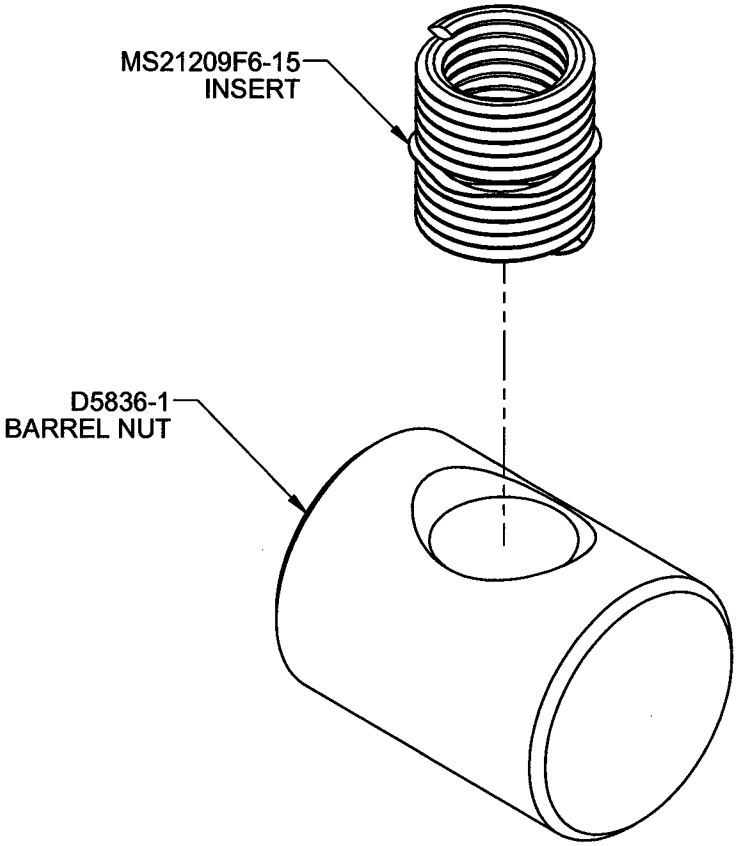


| QTY<br>-041 | P/N          | DESCRIPTION                         |
|-------------|--------------|-------------------------------------|
| X           | D5836-041    | BARREL NUT ASSEMBLY                 |
| 1           | D5836-1      | BARREL NUT                          |
| 1           | MS21209F6-15 | INSERT, SCREW THREAD, SCREW LOCKING |



**D5836-041 BARREL NUT ASSEMBLY**  
(DERIVED FROM AERO DESIGN P/N 49320)



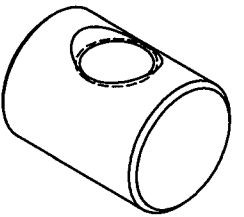
**NOTES:**  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: PER DART QSI 044  
7) WEIGHT: 0.11 lbs  
8) CENTER SCREW THREAD INSERT  $\pm 1$  THREAD

**RELEASED**

2021 MAY 07  
H3 ECR 21-137

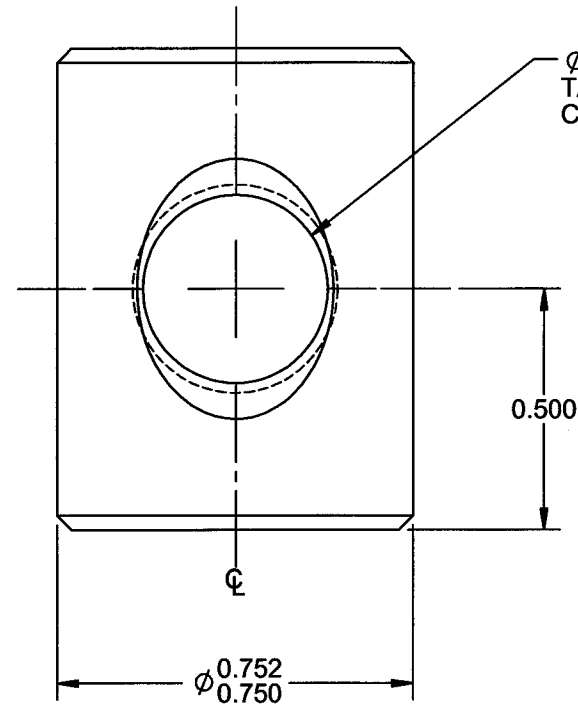
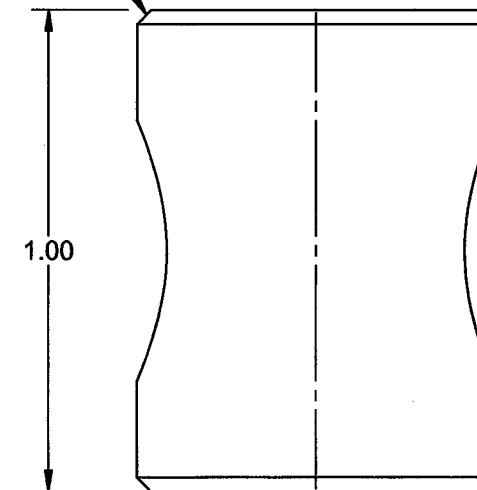
APPROVED

|            |             |  |              |
|------------|-------------|--|--------------|
| A          | NEW ISSUE   | JC   | 20.11.05     |
| REV.       | DESCRIPTION | BY   | DATE         |
| DESIGN     | JC          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | JC          |  |              |
| CHECKED    | SAD         | DRAWING NO.  | REV. A       |
| MFG. APPR. | DD          | D5836  | SHEET 1 OF 2 |
| APPROVED   | CP          | TITLE  | SCALE        |
| DE APPR.   | CP          | BARREL NUT   | NTS          |
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CMF 0.03 X 45° MAX  
2 PLACES

Ø0.391 THRU  
TAP FOR 3/8-24 HELICOIL THRU  
CSK Ø0.54 X 90° BOTH SIDES



**D5836-1 BARREL NUT**  
(DERIVED FROM AERO DESIGN P/N 49320-01)

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276 OR ASTM A479  
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.10 lbs

**RELEASED**

2021 MAY 07 *qp*

APPROVED

|            |              |   |              |
|------------|--------------|---|--------------|
| DESIGN     | JC           | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | JC           |   |              |
| CHECKED    | SAD          | DRAWING NO.<br><b>D5836</b>   | REV. A       |
| MFG. APPR. | DD           |   | SHEET 2 OF 2 |
| APPROVED   | CP           | TITLE   | SCALE        |
| DE APPR.   | CP <i>qp</i> | <b>BARREL NUT</b>   | NTS          |
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